

Rexel

## PLC 101

### Basics of Programmable Logic Controllers

This basic introduction to PLC's will provide you an understanding of the basics of PLC's, ladder logic programming and I/O basics. Hands-on training will also be provided for basic ladder logic programming using Studio 5000 and Rockwell Automation Logix controllers



- February 26, 8:30 AM to 4 PM
- \$650 per person
- Location: Rexel Santa Clara  
540 Martin Ave, Santa Clara
- Please bring your laptop (if possible)



#### AGENDA



**8:30 AM – 12:00 PM**

Overview of controller hardware and architectures  
Basics of inputs and outputs (analog, discrete, maintained vs. momentary, etc.)  
Basics of ladder logic programming  
How to setup ladder logic  
Understanding how I/O translates into ladder logic symbols  
Basics of instruction blocks and how simple instructions (Timers, Counters, etc.) work

**12:00 PM – 12:30 PM**

Lunch

**12:30PM – 4:00 PM**

Basic programming lab using Studio 5000 and Logix controllers  
Creating ladder logic and tags within Studio 5000 editor  
Creating simple instructions within ladder logic  
Forcing I/O and simulating programs to show functionality  
Showing differences between programming and online modes of operation

Please inquire with your Rexel Services Specialist about a quote for the class

Please click the QR code for more information about our training classes:

